

Certificate

Inspection of the welding quality requirements according to ISO 3834

Certificate no.: 01 240 973/A-16 0049.00

Name and address of the
certificate holder: **Will & Hahnenstein GmbH**
Bahnhofsweg 22
57562 Herdorf
Germany

It is hereby certified that the manufacturer has furnished
proof of the quality requirements according to the test basis.
The mentioned company

- operates a quality system which ensures that the
manufacture and inspection of the products stated in our
report, are in compliance with applicable technical
standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection
of welded products.

Test basis: **EN ISO 3834-3**

Audit report no.: 0269405616-000050

Scope: **The scope of the inspection and other relevant data are
given in the annex to the certificate.**

Manufacturing plant: see annex 2

Validity: **The certificate is valid from 2025-06-06 until 2028-06-05.**

Cologne, 2025-06-05


Dipl.-Ing. Achim Makowka
Certification Body for welding manufacturers



TÜV Rheinland Industrie Service GmbH
Certification Body for welding manufacturers
Am Grauen Stein, D-51105 Cologne

M-012-Rev24

Annex

to the certificate according to ISO 3834

Certificate no.: 01 240 973/A-16 0049.00

Name and address of the
manufacturer:

Will & Hahnenstein GmbH
Bahnhofsweg 22
57562 Herdorf
Germany

Specifications:

EN ISO 3834-3

Scope of production:

Manufacturing of
- Pressure Equipment or parts for pressure equipment
- Steel construction or parts for steel constructions

Welding process
acc. EN ISO 4063:

141; 135; 311

Material group
acc. CEN ISO/TR 15608:

1.1; 8,1

Responsible welding coordinator
acc. EN ISO 14731:

Mr. Uwe Hahnenstein; Level C (EWE/EWF)

Substitute:

Mr. Karol Michalski; Level B (IWS/IIW)

Mr. Christian Puligheddu; Level B (IWS/IIW)

Remarks:

This annex is only valid in combination with the ISO 3834
certificate and does not replace the supporting documents
required under the scope of regulated by law.

Cologne, June 5, 2025

Explanations:

B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

TÜV Rheinland Industrie Service GmbH
Certification body for welding manufacturers
Am Grauen Stein, D-51105 Köln

M-012-E-Cert Annex-3834-Rev25

Annex 2

Inspection of the welding quality requirements according to ISO 3834

Certificate no.: 01 240 973/A-16 0049.00

Name and address of the
certificate holder: **Will & Hahnenstein GmbH**
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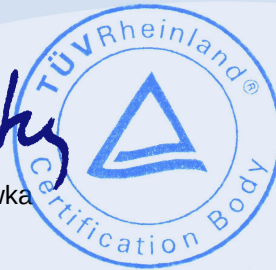
Manufacturing plants: Will & Hahnenstein GmbH
Bahnhofsweg 22
57562 Herdorf
Germany

Will & Hahnenstein GmbH
Talbahnstr. 2
57562 Herdorf
Germany

Will & Hahnenstein GmbH
Bahnhofsweg 23
57562 Herdorf
Germany

Cologne,
2025-06-05


Dipl.-Ing. Achim Makowka



TÜV Rheinland Industrie Service GmbH
Certification Body for welding manufacturers
Am Grauen Stein, D-51105 Cologne

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